

## TECHNICAL INFORMATION



### GOMA SOLI 710

Review date: 21/06/2012

<b>TYPE OF ADHESIVE</b>	Synthetic Hot Melt Adhesive.		
<b>FIELD OF APPLICATION</b>	Hot Melt adhesive designed to stick the fabric which wraps metallic springs used in mattresses manufacture. Also very used for packaging for normal or glossy cartons especially when you need an adhesive de high quality and excellent flexibility.		
<b>APPLICATION TEMPERATURE</b>	160-180° C		
<b>APPLICATION FORMS</b>	It could be applied by injection, roller or spirally applicator.		
<b>TECHNICAL DATA</b>	Color	Yellow	
	Presentation (shape)	Pearls	
	Brookfield RVT Viscosity (ASTM D 3236 Method)	160° C	3400 - 4200 mPa.s
		170° C	2400 - 3000 mPa.s
	Softening point (ring & ball) (ASTM E 28 Method )	90 - 95° C	
	Open time	Short (1-2 s)	
	Setting time	Short (14-17 s)	
	Thermal stability	Good	
<b>STORAGE</b>	Shelf life: at least 2 years in normal storage conditions and closed sack. It's recommended storage the product avoiding extreme temperatures. It's advisable between 15-30° C.		
<b>PACKAGING</b>	25 Kg sacks.		
<b>CLEANING</b>	To clean the coating equipments we recommend our SANY WAX-200 cleaner or cold cleaning agent based on organic solvents.		

#### IMPORTANT

This technical information is based in our best practical knowledge and in studies perform by our technical department. Our warranty about obtained results is limited only to maintain the quality of the product and their continuity, because is impossible to control all forms of uses make with our product, for this reason you can't demand other legal responsibilities . Owing to the great number of different materials existing in the market, we always recommend make previous tests in order to warranty a satisfactory final result in every specific case.

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