PRODUCTOS COLCAR S.L.

TECHNICAL INFORMATION

GOMA SOLI B-428-A

Revision date: 27/03/2018

TYPE OF ADHESIVE	Synthetic Hot Melt Adhesive.	
FIELD OF APPLICATION	Hot Melt adhesive for sealing regular cardboard or waxed cardboard boxes. It has excellent adhesion on difficult papers and cardboard. Also used to glue paper bag sides and handle bag reinforcements. It is used for bookbinding to avoid movement of book covers (flaps) in process machine.	
APPLICATION TEMPERATURE	160 – 180 ºC.	
APPLICATION FORMS	Injection, roller or spirally applicator.	
TECHNICAL DATA	Color	White
	Presentation (shape)	Pearls
	Brookfield RVT Viscosity (ASTM D 3236 Method)	160 ºC 850 - 1350 mPa.s
		170 ºC 650 - 1000 mPa.s
	Softening point (ring & ball) (ASTM E 28 Method)	105 – 115 ºC
	Open time	Very short
	Setting time	Short
	Thermal stability	Good
STORAGE	Shelf life: at least 2 years under normal storage conditions and closed sack. The product should be stored avoiding extreme temperatures. It is advisable between 15-30 ºC.	
PACKAGING	25 kg sacks.	
CLEANING	To clean the coating equipments we recommend our SANY WAX-200 cleaner or cold cleaning agent based on organic solvents.	

IMPORTANT

This technical information is based on our best practical knowledge and in studies performed by our technical department. Our warranty about results is limited only to maintain the quality of the product and their continuity because it is impossible to check all the ways our product is used. For this reason, other legal responsibilities cannot be demanded. Owing to the great number of different materials existing in the market, we always recommend making previous tests in order to warrant a satisfactory result in every specific case.

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