

TECHNICAL INFORMATION



GOMA SOLI B-422-R

Revision date: 14/06/2018

TYPE OF ADHESIVE	Synthetic Hot Melt Adhesive.		
FIELD OF APPLICATION	Hot Melt adhesive for sealing boxes, cases, regular or waxed cardboard. It is specially designed for difficult cardboard like varnished, PVC laminated, acetate or similar. It shows excellent adhesion and very good resistance to cold temperature, being very useful for refrigerated products. It is also used in cap bottle assembly to glue the cork or plastic base with a wood or plastic capsule.		
APPLICATION TEMPERATURE	160-180° C		
APPLICATION FORMS	By roller or spirally applicator or immersion.		
TECHNICAL DATA	Color	Light yellow	
	Presentation (shape)	Pearls	
	Brookfield RVT Viscosity (ASTM D 3236 Method)	160° C	1700 - 2100 mPa.s
		170° C	1200 - 1600 mPa.s
	Softening point (ring & ball) (ASTM E 28 Method)	95 - 105° C	
	Open time	Short	
	Setting time	Medium- short	
Thermal stability	Good		
STORAGE	Shelf life: at least 2 years under normal storage conditions and closed sack. It should be store avoiding extreme temperatures. It is advisable between 15-30° C.		
PACKAGING	25 kg sacks.		
CLEANING	To clean the coating equipments we recommend our SANY WAX-200 cleaner or cold cleaning agent based on organic solvents.		

IMPORTANT

This technical information is based on our best practical knowledge and in studies performed by our technical department. Our warranty about results is limited only to maintain the quality of the product and their continuity because it is impossible to check all the ways our product is used. For this reason, other legal responsibilities cannot be demanded. Owing to the great number of different materials existing in the market, we always recommend making previous tests in order to warrant a satisfactory result in every specific case

PRODUCTOS COLCAR S.L.

c/ Compositor Beethoven, 10-20 - Polígono Industrial Can Jardí - 08191 - RUBÍ (Barcelona) SPAIN
Tel: (0034).93.337.17.75 - (0034).93.337.29.81 Fax: (0034).93.337.34.92